

# Work Order ID 99451

Tuesday, April 09, 2013 9:57:25 AM

**\*99451\***

*A06*

Page 1

Item ID: D2136 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Cushion  
 Start Date: 4/9/2013 Start Qty: 6.00 **\*6\*** Cust Item ID:  
 Required Date: 4/9/2013 Req'd Qty: 6.00 **\*6\*** Customer:  
 Reference:

Approvals: Process Plan: *MF* Date: *13-4-9* Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2136	Rev ...

100		0.00							<i>SB 13/4/09</i>
<b>*100*</b>									
Small Fab	Memo	0.00							
Small Fab	Cut D2732 Rubber Seal as per Dwg D2136								

110	QC5- Inspect part completeness to step on W/O	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									

*27*  
*13-4-9*

120	Identify as per dwg & Stock Location: _____	0.00							
<b>*120*</b>									
Packaging	Memo	0.00							
Packaging	<i>SHIP</i>								

*13/4/9 (6)*

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Item ID: D2136

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Cushion

Start Date: 4/9/2013 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 4/9/2013 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID - Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

QC

Memo

0.00

Quality Control

MLJ 13-04-09

MLJ 13-04-09

# Picklist Print

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Work Order ID: 99451

Parent Item: D2136

Parent Item Name: Cushion

Start Date: 4/9/2013

Required Date: 4/9/2013

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A04.04.22New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2732		Manufactured	No				f	407.4462		3.9			
Rubber Extrusion													

Location

Loc Qty

Loc Code

ST410

407.4462052

70987

0.3

83560

3.5962052

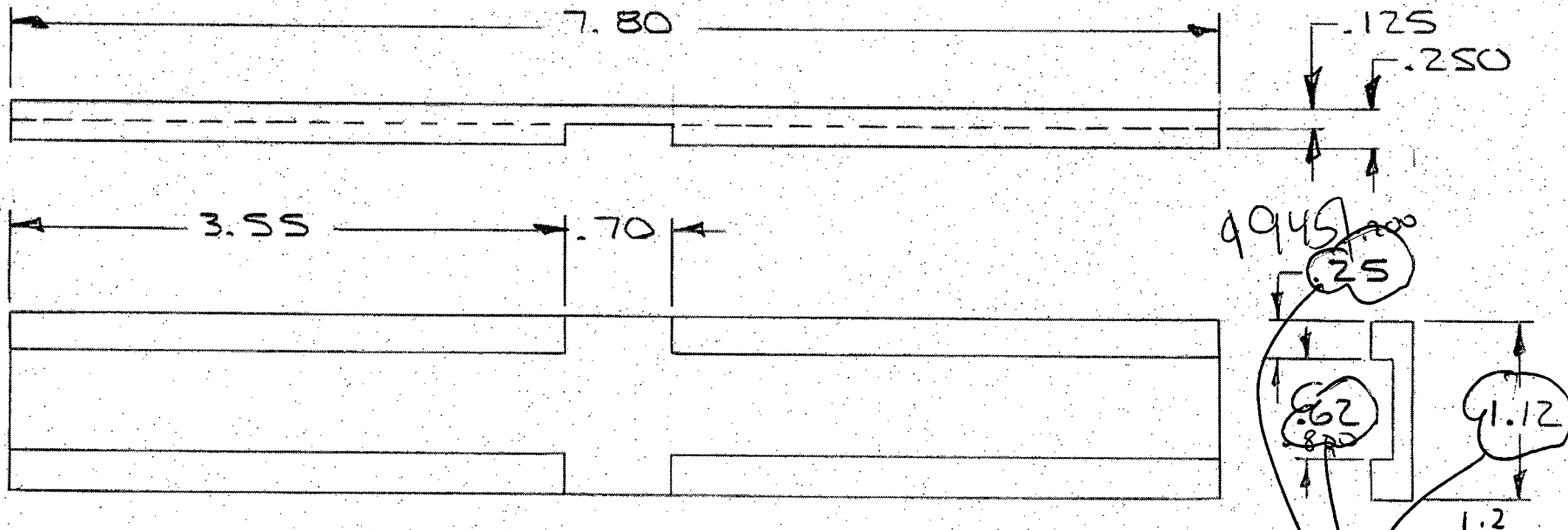
94725

403.55

3.9

SD 13/04/08





MATERIAL: NEOPRENE D2732 Dwg.  
40 DUROMETER

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE	CONTRACT NO.		DART DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D-DIMPLE D-DIMPLE NO. OF SHEETS C-COUNTERSINK	DATE 2-1-92				
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES 6A-M25047040 8B-M25047260		TITLE CUSHION		REV.	
GENERAL		LIMITS		DWG NO.		SHT. OF		
1. DIMENSIONS ARE IN INCHES 2. SURFACE FINISHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL. - S. 7742 5. HOLES PER AND 10067		1. TOLERANCES — .005 & .020 2. ANGLES .010 3. PARALLELISM .005 4. ECCENTRICITY .005 MAX 5. STRAIGHTEN ABOUT ALL M/C CENTRE LINES .005		SCALE		REV.		
REPORT ALL DISCREPANCIES — DO NOT SCALE								

D2136